

Work Order ID 128278

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Item ID: D412-694-115

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Replacement Window

Start Date: 1/13/15 Start Qty: 12.00

12

Cust Item ID:

Required Date: 1/15/15 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9715

A

100

Document Control

0.00

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy Bluefiles and create labels per PPP D412-694-115 CHG001

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

MLJ 15-06-14

(12)

MLJ 15-01-14

(12)

DAS
28
9-89

JAN 16 2015

DAS
06
9-89

(12)

(12x)

DAS
06
9-89

JAN 16 2015

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Item ID: D412-694-115 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Replacement Window
 Start Date: 1/13/15 Start Qty: 12.00 ***12*** Cust Item ID:
 Required Date: 1/15/15 Req'd Qty: 12.00 ***12*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-694-115								
	Location: <u>16 16</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12x

DAS

JAN 16 2015

Ship

MLJ

15-01-16

MLJ 15-01-16

Picklist Print

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Work Order ID: 128278

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Parent Item: D412-694-115

D412-694-115

Parent Item Name: Replacement Window

Start Date: 1/13/15

Required Date: 1/15/15

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP REV:A 15.02.13 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3136-045	DAS	Manufactured	No				Each	0.0000		12			DAS
D3136-045									**	128284			DAS 28 9-89
Window Assembly													
D3237-1-0980	LAS	Manufactured	No				Each	0.0000		12			DAS
D3237-1-0980									**	128302			DAS 28 9-89
Seal-98"													
D3237-3-0980	DAS	Manufactured	No				Each	0.0000		12			DAS
D3237-3-0980									**	128303			DAS 28 9-89
Seal-98"													

JAN 14 2015

3.0 MAINTENANCE

Maintenance of the D412-694-115 Replacement Window Kit shall be in accordance with ICA-D412-694 Rev 1.

4.0 WEIGHT AND BALANCE

There is no change to weight and balance associated with the use of the D412-694-115 Replacement Window Kit in lieu of the D412-694-015 Replacement Window Kit.

5.0 PARTS LIST

The parts list of IIN-D412-694 and ICA-D412-694 for D412-694-011 at CHG 005 or later is amended as follows;

IS

QTY -011	QTY -115	QTY -01	QTY -02	QTY -03	QTY -04	PART NUMBER	DESCRIPTION
X						D412-694-011	SPACEDOOR INSTALLATION
4	X					D412-694-115	REPLACEMENT WINDOW KIT
1		X				D412-694-01	DOOR ASSEMBLY
1			X			D412-694-02	DOOR ASSEMBLY
1				X		D412-694-03	DOOR ASSEMBLY
1					X	D412-694-04	DOOR ASSEMBLY
	1					D3136-045	WINDOW ASSEMBLY
	1					D3237-1-0980	SEAL RETAINER
	1					D3237-3-0980	SEAL FILLER

WAS

QTY -011	QTY -015	QTY -01	QTY -02	QTY -03	QTY -04	PART NUMBER	DESCRIPTION
X						D412-694-011	SPACEDOOR INSTALLATION
4	X					D412-694-015	REPLACEMENT WINDOW KIT
1		X				D412-694-01	DOOR ASSEMBLY
1			X			D412-694-02	DOOR ASSEMBLY
1				X		D412-694-03	DOOR ASSEMBLY
1					X	D412-694-04	DOOR ASSEMBLY
	1					D3136-041	WINDOW ASSEMBLY
	1					D3117-1-0980	SEAL RETAINER
	1					D3117-3-0980	SEAL FILLER

DESIGN
DRAWN
CHECKED
MFG. APPR.
APPROVED
DE APPR.
DATE

DB
DB

N/A

14.12.11

DART AEROSPACE LTD

HAWKESBURY, ONTARIO, CANADA

DRAWING NO.

DSI 9715

TITLE

REPLACEMENT WINDOW KIT

REV. A

SHEET 2 OF 2

SCALE

NTS

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